

Heat Shrink Fluoropolymer Tube

Heatshrink tubing offers a unique combination of properties in its tubing, including outstanding electrical characteristics; excellent chemical and solvent resistances; purity; lubricity and outstanding performance reliability.



We have mastered the art of manufacturing fluoropolymer heat shrink tubing and can supply it with recovered walls as thin as .002". Please contact a Yozone representative to learn more about customer sizes, packaging, lengths and colors.

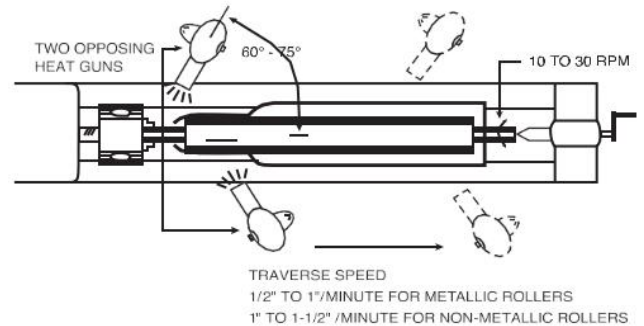
Heat Shrink Application Tips

1. Always assure good ventilation in the immediate work area prior to beginning the heat shrinking process.

Caution: Fumes may cause nausea and dizziness.

2. The mandrel to be covered by the heat shrink must be able to withstand the required temperature for material recovery (see table at right).
3. The mandrel being covered may act as a heat sink (especially metal mandrels). Therefore, we recommends preheating mandrels.
4. Heat shrink should be allowed to recover a minimum of 20%. Highly restricted radial recovery tends to induce longitudinal change and increase the tendency for splitting.

TOP VIEW - ROLLER IN LATHE



SAME PROCEDURE APPLIES FOR MANUAL ROTATION

5. Ovens are the most reliable way to recover heat shrink products due to their ability to ensure even heating and reduce the risk of over heating the material which can lead to brittleness and cracking. If a heat gun will be used please refer to the picture above illustrating the proper application of heat to achieve the most uniform recovery.
6. See Chart for recovery temperatures.

HEAT SHRINK RECOVERY TEMPERATURE	
Material	Recovery Temperature
PTFE	654°F - 670°F 346°C - 354°C
FEP (1" ID or less)	400°F - 420°F 204°C - 216°C
FEP (1" ID or greater)	420°F - 440°F 216°C - 227°C

The heat shrink temperatures listed in this catalog are general guidelines. Actual shrink temperatures may be higher or lower depending on the design and dimensions of the heat shrink, application techniques and other factors. Please contact our Technical Account Manager for more information.



PTFE Heat Shrink

2 to 1 Shrink Ratio

Dimensions (inches)

STANDARD WALL, Class 2					THIN WALL, Class 3					LIGHTWEIGHT WALL, Class 4				
Ordered as AWG Size No.	Expanded I.D. Min.	Recovered I.D. Max.	Recovered Wall Thickness Nom.	Recovered Wall Thickness Tol.	Ordered as AWG Size No.	Expanded I.D. Min.	Recovered I.D. Max.	Recovered Wall Thickness Nom.	Recovered Wall Thickness Tol.	Ordered as AWG Size No.	Expanded I.D. Min.	Recovered I.D. Max.	Recovered Wall Thickness Nom.	Recovered Wall Thickness Tol.
30*	0.034	0.015	0.009	±.002	30	0.034	0.015	0.009	±.002	30*	0.034	0.015	0.006	±.002
28*	0.038	0.018	0.009	±.002	28	0.038	0.018	0.009	±.002	28*	0.038	0.018	0.006	±.002
26*	0.046	0.022	0.010	±.002	26	0.046	0.022	0.010	±.002	26*	0.046	0.022	0.006	±.002
24	0.050	0.027	0.012	±.002	24	0.050	0.027	0.010	±.002	24	0.050	0.025	0.006	±.002
22	0.055	0.032	0.012	±.002	22	0.055	0.032	0.012	±.003	22	0.055	0.031	0.006	±.002
20	0.060	0.039	0.016	±.003	20	0.060	0.039	0.012	±.003	20	0.060	0.038	0.006	±.002
19	0.065	0.043	0.016	±.003	19	0.065	0.043	0.012	±.003	19	0.065	0.043	0.006	±.002
18	0.076	0.049	0.016	±.003	18	0.076	0.049	0.012	±.003	18	0.076	0.046	0.006	±.002
17	0.085	0.054	0.016	±.003	17	0.085	0.054	0.012	±.003	17	0.085	0.054	0.006	±.002
16	0.093	0.061	0.016	±.003	16	0.093	0.061	0.012	±.003	16	0.093	0.057	0.006	±.002
15	0.110	0.067	0.016	±.003	15	0.110	0.067	0.012	±.003	15	0.110	0.063	0.006	±.002
14	0.120	0.072	0.016	±.003	14	0.120	0.072	0.012	±.003	14	0.120	0.072	0.008	±.002
13	0.140	0.080	0.016	±.003	13	0.140	0.080	0.012	±.003	13	0.140	0.080	0.008	±.002
12	0.150	0.089	0.016	±.003	12	0.150	0.089	0.012	±.003	12	0.150	0.089	0.008	±.002
11	0.170	0.101	0.016	±.003	11	0.170	0.101	0.012	±.003	11	0.170	0.099	0.008	±.002
10	0.191	0.112	0.016	±.003	10	0.191	0.112	0.012	±.003	10	0.191	0.110	0.008	±.002
9	0.205	0.124	0.020	±.004	9	0.205	0.124	0.015	±.004	9	0.205	0.122	0.008	±.002
8	0.240	0.141	0.020	±.004	8	0.240	0.141	0.015	±.004	8	0.240	0.139	0.008	±.002
7	0.270	0.158	0.020	±.004	7	0.270	0.158	0.015	±.004	7	0.270	0.154	0.008	±.002
6	0.302	0.178	0.020	±.004	6	0.302	0.178	0.015	±.004	6	0.302	0.172	0.010	±.003
5	0.320	0.198	0.020	±.004	5	0.320	0.198	0.015	±.004	5	0.320	0.192	0.010	±.003
4	0.370	0.224	0.020	±.004	4	0.370	0.224	0.015	±.004	4	0.370	0.214	0.010	±.003
3	0.390	0.249	0.020	±.004	3	0.390	0.249	0.015	±.004	3	0.390	0.241	0.010	±.003
2	0.430	0.278	0.020	±.004	2	0.430	0.278	0.015	±.004	2	0.430	0.270	0.010	±.003
1	0.450	0.311	0.020	±.004	1	0.450	0.311	0.015	±.004	1	0.450	0.301	0.010	±.003
0	0.470	0.347	0.020	±.004	0	0.470	0.347	0.015	±.004	0	0.470	0.347	0.012	±.003

PACKAGING: Standard 4ft lengths, unless otherwise specified. On all cases of military or commercial specifications, latest revisions apply.

Supplied in natural unless otherwise specified.



PTFE Heat Shrink

2 to 1 Shrink Ratio

Metric Dimensions (mm)

STANDARD WALL, Class 2					THIN WALL, Class 3					LIGHTWEIGHT WALL, Class 4				
Ordered as AWG Size No.	Expanded I.D. Min.	Recovered I.D. Max.	Recovered Wall Thickness Nom.	Recovered Wall Thickness Tol.	Ordered as AWG Size No.	Expanded I.D. Min.	Recovered I.D. Max.	Recovered Wall Thickness Nom.	Recovered Wall Thickness Tol.	Ordered as AWG Size No.	Expanded I.D. Min.	Recovered I.D. Max.	Recovered Wall Thickness Nom.	Recovered Wall Thickness Tol.
30*	0.86	0.38	0.23	±.05	30	0.86	0.38	0.23	±.05	30*	0.86	0.38	0.15	±.05
28*	0.96	0.46	0.23	±.05	28	0.96	0.46	0.23	±.05	28*	0.96	0.46	0.15	±.05
26*	1.17	0.56	0.25	±.05	26	1.17	0.56	0.25	±.05	26*	1.17	0.56	0.15	±.05
24	1.27	0.69	0.30	±.05	24	1.27	0.69	0.25	±.05	24	1.27	0.64	0.15	±.05
22	1.40	0.81	0.30	±.05	22	1.40	0.81	0.30	±.08	22	1.40	0.79	0.15	±.05
20	1.52	0.99	0.41	±.08	20	1.52	0.99	0.30	±.08	20	1.52	0.97	0.15	±.05
19	1.65	1.09	0.41	±.08	19	1.65	1.09	0.30	±.08	19	1.65	1.09	0.15	±.05
18	1.93	1.24	0.41	±.08	18	1.93	1.24	0.30	±.08	18	1.93	1.17	0.15	±.05
17	2.16	1.37	0.41	±.08	17	2.16	1.37	0.30	±.08	17	2.16	1.37	0.15	±.05
16	2.36	1.55	0.41	±.08	16	2.36	1.55	0.30	±.08	16	2.36	1.45	0.15	±.05
15	2.79	1.70	0.41	±.08	15	2.79	1.70	0.30	±.08	15	2.79	1.60	0.15	±.05
14	3.05	1.83	0.41	±.08	14	3.05	1.83	0.30	±.08	14	3.05	1.83	0.20	±.05
13	3.56	2.03	0.41	±.08	13	3.56	2.03	0.30	±.08	13	3.56	2.03	0.20	±.05
12	3.81	2.26	0.41	±.08	12	3.81	2.26	0.30	±.08	12	3.81	2.26	0.20	±.05
11	4.32	2.57	0.41	±.08	11	4.32	2.57	0.30	±.08	11	4.32	2.51	0.20	±.05
10	4.85	2.84	0.41	±.08	10	4.85	2.84	0.30	±.08	10	4.85	2.79	0.20	±.05
9	5.21	3.15	0.51	±.10	9	5.21	3.15	0.38	±.10	9	5.21	3.10	0.20	±.05
8	6.10	3.58	0.51	±.10	8	6.10	3.58	0.38	±.10	8	6.10	3.53	0.20	±.05
7	6.86	4.01	0.51	±.10	7	6.86	4.01	0.38	±.10	7	6.86	3.91	0.20	±.05
6	7.67	4.52	0.51	±.10	6	7.67	4.52	0.38	±.10	6	7.67	4.37	0.25	±.08
5	8.13	5.03	0.51	±.10	5	8.13	5.03	0.38	±.10	5	8.13	4.88	0.25	±.08
4	9.40	5.69	0.51	±.10	4	9.40	5.69	0.38	±.10	4	9.40	5.44	0.25	±.08
3	9.91	6.32	0.51	±.10	3	9.91	6.32	0.38	±.10	3	9.91	6.12	0.25	±.08
2	10.92	7.06	0.51	±.10	2	10.92	7.06	0.38	±.10	2	10.92	6.86	0.25	±.08
1	11.43	7.90	0.51	±.10	1	11.43	7.90	0.38	±.10	1	11.43	7.65	0.25	±.08
0	11.94	8.81	0.51	±.10	0	11.94	8.81	0.38	±.10	0	11.94	8.81	0.30	±.08

PACKAGING: Standard 4ft lengths, unless otherwise specified. On all cases of military or commercial specifications, latest revisions apply.
 Supplied in natural unless otherwise specified.



PTFE Heat Shrink

2 to 1 Shrink Ratio

Dimensions (inches)

STANDARD WALL, Class 2					THIN WALL, Class 3					INDUSTRIAL WALL, Class 1				
Ordered as ID	Expanded I.D. Min.	Recovered I.D. Max.	Recovered Wall Thickness		Ordered as ID	Expanded I.D. Min.	Recovered I.D. Max.	Recovered Wall Thickness		Ordered as ID	Expanded I.D. Min.	Recovered I.D. Max.	Recovered Wall Thickness	
			Nom.	Tol.				Nom.	Tol.				Nom.	Tol.
1/8	0.215	0.130	0.020	±.004	1/8	0.215	0.130	0.015	±.003	1/8	0.166	0.130	0.030	±.005
1/4	0.410	0.260	0.020	±.004	1/4	0.410	0.260	0.015	±.003	3/16	0.250	0.193	0.030	±.005
5/16	0.470	0.329	0.020	±.004	5/16	0.470	0.329	0.015	±.003	1/4	0.333	0.257	0.030	±.005
3/8	0.560	0.399	0.025	±.006	3/8	0.560	0.399	0.015	±.003	5/16	0.415	0.320	0.030	±.005
7/16	0.655	0.462	0.025	±.006	7/16	0.655	0.462	0.018	±.004	3/8	0.498	0.383	0.030	±.005
1/2	0.750	0.524	0.025	±.006	1/2	0.750	0.524	0.018	±.004	7/16	0.580	0.448	0.030	±.006
5/8	0.930	0.655	0.030	±.006	5/8	0.930	0.655	0.020	±.004	1/2	0.666	0.510	0.030	±.006
3/4	1.125	0.786	0.035	±.008	3/4	1.125	0.786	0.025	±.005	9/16	0.748	0.572	0.030	±.006
7/8	1.310	0.911	0.035	±.008	7/8	1.310	0.911	0.030	±.006	5/8	0.830	0.637	0.030	±.006
1	1.500	1.036	0.035	±.008	1	1.500	1.036	0.030	±.006	11/16	0.915	0.700	0.032	±.006
										3/4	1.000	0.764	0.040	±.007
										7/8	1.170	0.891	0.045	±.007
										1	1.330	1.020	0.050	±.008

LIGHTWEIGHT WALL, Class 4				
Ordered as ID	Expanded I.D. Min.	Recovered I.D. Max.	Recovered Wall Thickness	
			Nom.	Tol.
1/8	0.215	0.130	0.008	±.002
1/4	0.410	0.260	0.010	±.003
5/16	0.470	0.329	0.012	±.003



PTFE Heat Shrink

2 to 1 Shrink Ratio

Metric Dimensions (mm)

STANDARD WALL, Class 2					THIN WALL, Class 3					INDUSTRIAL WALL, Class 1				
Ordered as ID	Expanded I.D.Min.	Recovered I.D.Max.	Recovered Wall Thickness		Ordered as ID	Expanded I.D.Min.	Recovered I.D.Max.	Recovered Wall Thickness		Ordered as ID	Expanded I.D.Min.	Recovered I.D.Max.	Recovered Wall Thickness	
			Nom.	Tol.				Nom.	Tol.				Nom.	Tol.
1/8	5.46	3.30	0.51	±.10	1/8	5.46	3.30	0.38	±.08	1/8	4.22	3.30	0.76	±.13
1/4	10.41	6.60	0.51	±.10	1/4	10.41	6.60	0.38	±.08	3/16	6.35	4.90	0.76	±.13
5/16	11.94	8.36	0.51	±.10	5/16	11.94	8.36	0.38	±.08	1/4	8.46	6.53	0.76	±.13
3/8	14.22	10.13	0.64	±.15	3/8	14.22	10.13	0.38	±.08	5/16	10.54	8.13	0.76	±.13
7/16	16.64	11.73	0.64	±.15	7/16	16.64	11.73	0.46	±.10	3/8	12.65	9.73	0.76	±.13
1/2	19.05	13.31	0.64	±.15	1/2	19.05	13.31	0.46	±.10	7/16	14.73	11.38	0.76	±.15
5/8	23.62	16.64	0.76	±.15	5/8	23.62	16.64	0.51	±.10	1/2	16.92	12.95	0.76	±.15
3/4	28.58	19.96	0.89	±.20	3/4	28.58	19.96	0.64	±.13	9/16	19.00	14.53	0.76	±.15
7/8	33.27	23.14	0.89	±.20	7/8	33.27	23.14	0.76	±.15	5/8	21.08	16.18	0.76	±.15
1	38.10	26.31	0.89	±.20	1	38.10	26.31	0.76	±.15	11/16	23.24	17.78	0.81	±.15
										3/4	25.40	19.41	1.02	±.18
										7/8	29.72	22.63	1.14	±.18
										1	33.78	25.91	1.27	±.20

LIGHTWEIGHT WALL, Class 4				
Ordered as ID	Expanded I.D.Min.	Recovered I.D.Max.	Recovered Wall Thickness	
			Nom.	Tol.
1/8	5.46	3.30	0.20	±.05
1/4	10.41	6.60	0.25	±.07
5/16	11.94	8.36	0.30	±.07



PTFE Heat Shrink

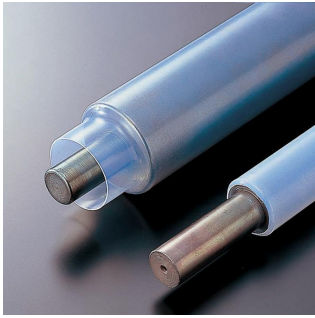
4 to 1 Shrink Ratio

Dimensions (inches)

Ordered As Fractional I.D.	Expanded I.D.	RECOVERED - AFTER HEAT SHRINK		
		I.D. Max.	Wall Thickness Nom.	Tol.
5/64	0.078	0.025	0.009	±.002
1/8	0.125	0.037	0.012	±.002
3/16	0.187	0.050	0.012	±.002
1/4	0.250	0.063	0.012	±.002
5/16	0.312	0.078	0.012	±.002
3/8	0.375	0.096	0.012	±.002
7/16	0.438	0.112	0.012	±.002
1/2	0.500	0.144	0.015	±.004
9/16	0.562	0.155	0.015	±.004
5/8	0.625	0.178	0.015	±.004
11/16	0.687	0.198	0.015	±.004
3/4	0.750	0.224	0.015	±.004
7/8	0.875	0.244	0.015	±.004
1	1.000	0.278	0.015	±.004
1-1/4	1.250	0.347	0.015	±.004
1-1/2	1.500	0.400	0.015	±.004
1-3/4	1.750	0.450	0.015	±.004
2	2.000	0.520	0.020	±.005
2-1/4	2.250	0.585	0.020	±.005
2-1/2	2.500	0.650	0.020	±.005
2-3/4	2.750	0.710	0.020	±.005
3	3.000	0.775	0.020	±.005
3-1/4	3.250	0.835	0.020	±.005
3-1/2	3.500	0.900	0.025	±.005
3-3/4	3.750	0.960	0.025	±.005
4	4.000	1.025	0.025	±.005

Metric Dimensions (mm)

Ordered As Fractional I.D.	Expanded I.D.	RECOVERED - AFTER HEAT SHRINK		
		I.D. Max.	Wall Thickness Nom.	Tol.
5/64	1.98	0.64	0.23	±.05
1/8	3.18	0.94	0.31	±.05
3/16	4.75	1.27	0.31	±.05
1/4	6.35	1.60	0.31	±.05
5/16	7.92	1.98	0.31	±.05
3/8	9.53	2.44	0.31	±.05
7/16	11.13	2.84	0.31	±.05
1/2	12.70	3.66	0.38	±.10
9/16	14.27	3.94	0.38	±.10
5/8	15.88	4.52	0.38	±.10
11/16	17.45	5.03	0.38	±.10
3/4	19.05	5.69	0.38	±.10
7/8	22.23	6.20	0.38	±.10
1	25.40	7.06	0.38	±.10
1-1/4	31.75	8.81	0.38	±.10
1-1/2	38.10	10.16	0.38	±.10
1-3/4	44.45	11.43	0.38	±.10
2	50.80	13.21	0.51	±.13
2-1/4	57.15	14.86	0.51	±.13
2-1/2	63.50	16.51	0.51	±.13
2-3/4	69.85	18.03	0.51	±.13
3	76.20	19.68	0.51	±.13
3-1/4	82.50	21.21	0.51	±.13
3-1/2	88.90	22.86	0.64	±.13
3-3/4	92.95	24.38	0.64	±.13
4	101.60	26.03	0.64	±.13

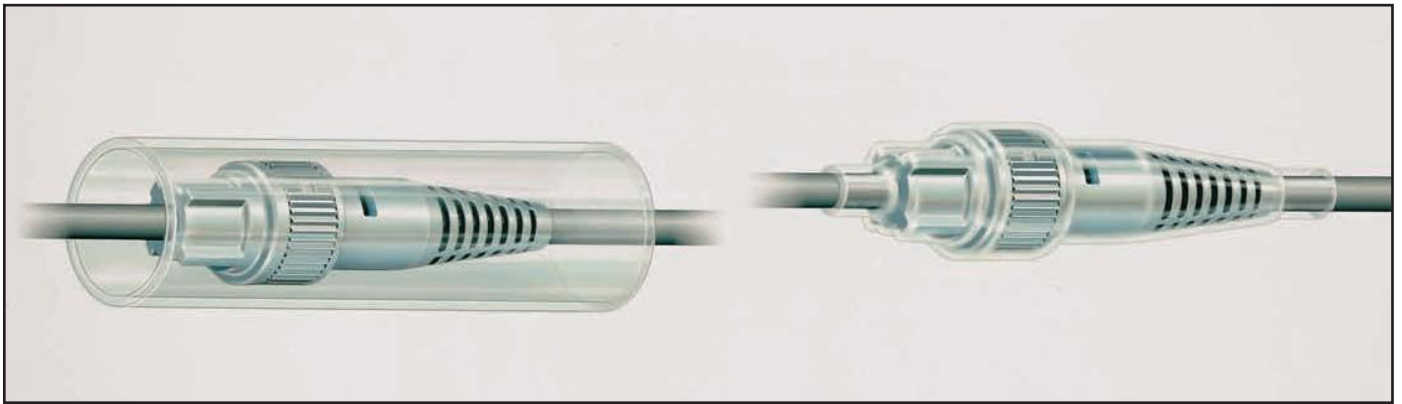


PTFE/FEP

DOUBLE-LAYER Shrink Tube

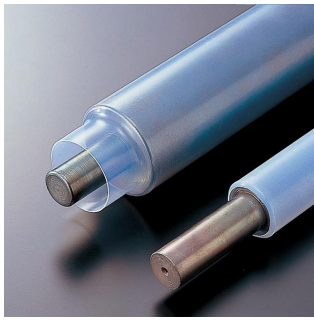
Heat Shrink Tubing Offering a Tight, Moisture-Resistant, Wear-Proof Encapsulation

- n Outer tubing of PTFE shrinks for tight fit when heat is applied.
- n Inner layer of FEP melts and flows to encapsulate parts.



PTFE/FEP heat shrink tube is constructed with an exterior of heat shrink PTFE and an inner layer of FEP. It is easy to apply, and is designed to provide a tight, moisture-proof bond over wires, cables, connectors, splices, terminals, etc. The PTFE shrinks tightly over inserted parts when the covered section is heated, while the FEP melts and flows into a solid or near-

solid encapsulation with a fit so tight that it can withstand the most severe stresses involving pull or vibration. We provides all the outstanding electrical, chemical, and mechanical properties of PTFE including a service temperature up to 450°F/232°C. Custom specifications and tolerances quoted upon request.



PTFE/FEP DOUBLE-LAYER Shrink Tube

Dimensions (inches)

STANDARD WALL				LIGHTWEIGHT WALL			
Item No.	As Supplied I.D. Min.	Recovered Dim. I.D. Will Shrink To at Least	After Shrinking Total Wall Thickness-Norm.	Item No.	As Supplied I.D. Min.	Recovered Dim. I.D. Will Shrink To at Least	After Shrinking Total Wall Thickness-Norm.
ZDS-S-036	0.036	0.000	N/A	ZDS-L-065	0.065	0.000	N/A
ZDS-S-060	0.060	0.000	N/A	ZDS-L-115	0.115	0.045	0.015
ZDS-S-130	0.130	0.000	N/A	ZDS-L-130	0.130	0.060	0.015
ZDS-S-160	0.160	0.000	N/A	ZDS-L-180	0.180	0.065	0.015
ZDS-S-190	0.190	0.062	0.035	ZDS-L-190	0.190	0.070	0.015
ZDS-S-250	0.250	0.125	0.035	ZDS-L-240	0.240	0.150	0.020
ZDS-S-350	0.350	0.190	0.035	ZDS-L-350	0.350	0.210	0.025
ZDS-S-450	0.450	0.312	0.055	ZDS-L-480	0.480	0.315	0.032
ZDS-S-700	0.700	0.440	0.055	ZDS-L-700	0.700	0.500	0.040
ZDS-S-950	0.950	0.630	0.065	ZDS-L-1000	1.000	0.700	0.045

Metric Dimensions (mm)

STANDARD WALL				LIGHTWEIGHT WALL			
Item No.	As Supplied I.D. Min.	Recovered Dim. I.D. Will Shrink To at Least	After Shrinking Total Wall Thickness-Norm.	Item No.	As Supplied I.D. Min.	Recovered Dim. I.D. Will Shrink To at Least	After Shrinking Total Wall Thickness-Norm.
ZDS-S-036	0.91	0.000	N/A	ZDS-L-065	1.65	0.000	N/A
ZDS-S-060	1.52	0.000	N/A	ZDS-L-115	2.92	1.14	0.38
ZDS-S-130	3.30	0.000	N/A	ZDS-L-130	3.30	1.52	0.38
ZDS-S-160	4.06	0.000	N/A	ZDS-L-180	4.57	1.65	0.38
ZDS-S-190	4.83	1.57	0.89	ZDS-L-190	4.83	1.78	0.38
ZDS-S-250	6.35	3.18	0.89	ZDS-L-240	6.10	3.81	0.51
ZDS-S-350	8.89	4.83	0.89	ZDS-L-350	8.89	5.33	0.64
ZDS-S-450	11.43	7.92	1.40	ZDS-L-480	12.19	8.00	0.81
ZDS-S-700	17.78	11.18	1.40	ZDS-L-700	17.78	12.70	1.02
ZDS-S-950	24.13	16.00	1.65	ZDS-L-1000	25.40	17.78	1.14

PACKAGING: Standard 4ft lengths, unless otherwise specified.